

CERTIFICATE OF COMPLIANCE



NO. 4

Quality Statement regarding Weather Fastness/Ageing Behaviour

Product: Premium Window Pen 243 546

Uses

For the industrial colouring of mitre joints on coated UPVC window profiles after welding seams have been cleaned for the purpose of colour adjustment.

Warranty

Heinrich König & Co. KG grant a warranty of 5 years (RAL GZ 716/1 part 5 (M)) with regard to ageing behaviour of mitre joints on UPVC window profiles coloured during manufacture whilst adhering to the respective usage guidelines (see outline below).

Guidelines

Warranty covers mitre joints that have been verifiably coloured with the above mentioned product from Heinrich König & Co. KG*. Both functioning and appropriate colour shade of the above mentioned product must be tested prior to use and instructions for use have to be followed strictly (please also refer to the Technical Data Sheet).

In order for the warranty to be effective, a system must be put in place by the customer to ensure the König pen colour batch used can be cross-referenced with the relevant production batch of windows.

Prior to colouring, mitre joints must be cleaned and completely freed from dust, grease or other substances reducing adhesion. Lacquer application must result in a uniform, flawless lacquer and colour picture and has to be completely opaque. A curing period of 24 hours (15-30°C) must be observed prior to installing the UPVC windows.

For maintenance, wet cleaning of the mitre joints every six months is vital. Only mild, water-based cleaners may be used. Any mechanical load on the mitre joints must be avoided

Niederdorfelden, May 2014

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(Managing Director / Co-Owner)

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*The warranty is valid for companies where the sole touch up pen supplier is Heinrich König & Co. KG, if similar products from other suppliers are used, the warranty is null and void due to lack of traceability.